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Patentanmeldung Nr. Patent application No. Demande de brevet n°

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Bezeichnung der Erfindung/Title of the invention/Titre de l'invention:
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Downhole electrical connector and electrical submersible pump system for use with
the connector

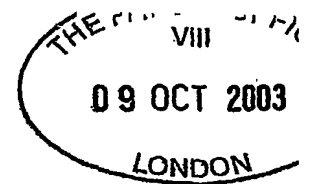
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TS 6364 EPC

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DOWNHOLE ELECTRICAL CONNECTOR AND ELECTRICAL SUBMERSIBLE
PUMP SYSTEM FOR USE WITH THE CONNECTOR

BACKGROUND OF THE INVENTION

The invention relates to a downhole electrical connector for interconnecting electrical conduits in an underground borehole and to an electrical submersible pump (ESP) system for use with the connector.

5 It is known from International patent application WO 01/02699 to provide a wireline retrievable electrical submersible pump (ESP) system with a wet mateable electrical connector which permits retrieval of the ESP system and associated electrical motor to surface
10 for maintenance, inspection or replacement, without the need to simultaneously pull the electrical power supply cable to surface, which is often damaged during such retrieval and then needs to be replaced by a new cable. The wet mateable electrical connector known from this
15 prior art reference comprises axially spaced pairs of electrical contact rings that are concentric in the wellbore, does, after retrieval of the ESP system, not permit access to the wellbore beneath and is vulnerable to fouling by wellbore solids debris, that are to be
20 flushed from an annular space between the connector parts in which the electrical contact rings are arranged when they are joined.

 It is an object of the present invention to provide a wet mateable electrical connector, which is less prone to
25 accumulation of debris and does not require flushing of debris from a space between the connector parts.

It is a further object of the present invention to provide a wet mateable electrical connector, which comprises a static part and a moveable connector part, which is connectable to an ESP system, and of which the static connector part can be configured such that it permits access to the wellbore beneath the connector after retrieval of the ESP system and associated moveable connector part.

SUMMARY OF THE INVENTION

The downhole electrical connector according to the invention for interconnecting electrical conduits in an underground borehole comprises a static and a moveable connector part which comprise pairs of intermeshing electrical contacts, wherein:

- the static connector part comprises a central throughbore for fluid and debris passage and for access beneath the static connector part after retrieval of the moveable connector part; and
- the electrical contacts are circumferentially spaced around the periphery of the central throughbore.

Thus, the electrical connector according to the invention is self-cleaning, since debris and borehole fluids can easily flow from the spacing between the connector parts into the central throughbore and the circumferentially spaced, or non-concentric, arrangement of the electrical contacts, preferably adjacent to the central throughbore, further promotes that debris is flushed away from the spacing between the connector parts when they are joined.

debris and borehole fluid into the interior of the borehole below the static connector part; and

- a set of at least two electrical contacts that are mounted at regular angular intervals relative to a central axis of the central throughbore. Thus if the connector is equipped with two pairs of intermeshing electrical contacts then the contacts may be spaced at angular intervals of 180 degrees relative to the central axis and if the connector is equipped with three pairs of electrical contacts then the contacts may be spaced at angular intervals of 120 degrees relative to the central axis.

Preferably, at least one connector part comprises at least one electrical contact, that is arranged in a sealed chamber comprising a dielectric fluid and an entrance opening which is configured to receive a mating electrical contact and which comprises a seal which is configured to inhibit contact between the dielectric and borehole fluids and to surround the electrical contacts when mated and to remain in sealing contact with the mating electrical contact after the electrical connection has been established by the connector.

The static connector part may be retrievably secured within a production tubing of an oil and/or gas production well and may comprise a plurality of electrical contacts, that are arranged at regular angular intervals around a central axis of the throughbore and/or production tubing and such that electrical contacts of the static part define longitudinal axes along which the mating contacts of the moveable connector part slide into the sealed chambers and which are substantially parallel to the central axis.

The moveable connector part may be connected to an electrical submersible pump (ESP) system or other electrical assembly, such as a downhole gas compressor.

5 The invention also relates to a wireline retrievable electrical submersible pump (ESP) system which is connected to the moveable part of a downhole electrical connector according to the invention.

10 In such case the moveable electrical connector part may be provided with a plurality of retractable electrical contacts, which are retracted within one or more sealed sections of the moveable electrical connector part during the descent of the pump system into the production tubing and which are configured to slide out of said sealed sections of the moveable electrical
15 connector part and to contact the corresponding electrical contact within a sealed chambers within the static electrical connector part.

BRIEF DESCRIPTION OF THE DRAWING

20 Fig.1 depicts a schematic three-dimensional view of an ESP system and a self-cleaning downhole electrical connector according to the invention.

DETAILED DESCRIPTION OF A PREFERRED EMBODIMENTS

25 Fig.1 shows a production tubing 1 of an oil production well into which an Electrical Submersible Pump (ESP) system 2, comprising an ESP and electrical motor assembly, is suspended from a wireline (not shown).

A moveable part 3 of a downhole electrical connector according to the invention is connected to the electrical motor (not shown) of the ESP system 2 and is located just

cable string 5 which is suspended in the production tubing 1 and to which electrical power may be supplied by an electrical power source (not shown) at the earth surface.

5 The static connector part 4 comprises an annular housing 6 in which a central throughbore 7 is arranged and a set of three box sections 8A, 8B and 8C extends up from the annular housing. Each box section 8A-C is arranged in a sealed chamber 9A-C which comprises an
10 entrance opening 10A-C in which a seal is arranged which inhibits contact between a dielectric fluid within the chamber 9A-C and borehole fluids in the interior of the production tubing 1.

 The moveable connector part 3 comprises a set of
15 three pin sections 11A-C, which are configured to penetrate through the seals into the box sections 8A-C, such that when the connector parts 3 and 4 have been joined any electrically conductive parts of the pin sections 11A-C are arranged within the sealed
20 chambers 9A-C and are not in contact with any borehole fluids.

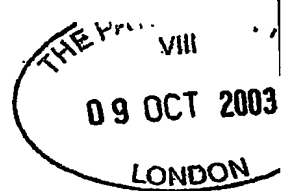
 The pin sections 11A-C may be arranged in protective sleeves 12A-C or a protective housing which inhibits fouling of the pin sections 11A-C during the descent into
25 the wellbore and such that the sleeves 12A-C or housing is retracted by the lower connector part 4, thereby minimizing exposure of the pin sections 11A-C to wellbore fluids.

 The moveable and static connector part 3 and 4 are
30 provided with an alignment assembly 15 with intermeshing axial grooves and guide pins (not shown) for accurate alignment of the pins 11A-C to the corresponding boxes 11A-C when the connector parts are being joined, such

that the pins 11A-C slide along longitudinal axes 13A-C into the boxes 8A-C, which axes 13A-C are substantially parallel to a central axis 14 of the central throughbore 7 and of the production tubing 1.

5 The pin and box assemblies of the moveable and static connector parts 3 and 4 may be configured as disclosed in International patent application WO2002/082590.

10 An advantage of the downhole electrical connector according to the inventions is that it is self cleaning and that debris is not trapped between the connector parts 3 and 4 so that there is no requirement to flush a dielectrical fluid around the pin and box sections 8' and 11A-C to remove any fouling, debris and/or wellbore fluids therefrom.



TS 6364 EPC

C L A I M S

1. A downhole electrical connector for interconnecting electrical conduits in an underground borehole, the connector comprising a static and a moveable connector part which comprise pairs of intermeshing electrical contacts and wherein:
- 5 - the static connector part comprises a central throughbore for fluid and debris passage and for access beneath the static connector part after retrieval of the moveable connector part; and
- 10 - the electrical contacts are circumferentially spaced around the periphery of the central throughbore.
2. The downhole electrical connector of claim 1, wherein the static connector part is mounted within a production tubing in a substantially vertical or inclined borehole and comprises:
- 15 - a throughbore which is configured to permit passage of debris and borehole fluid into the interior of the borehole below the static connector part; and
- 20 - a set of at least two electrical contacts that is mounted at regular angular intervals relative to a central axis of the central throughbore.
3. The downhole electrical connector of claim 1 or 2, wherein at least one connector part comprises at least one electrical contact, that is arranged in a sealed
- 25 chamber comprising a dielectric fluid and an entrance opening which is configured to receive a mating electrical contact and which comprises a seal which is configured to inhibit contact between the dielectric and borehole fluids and to surround the electrical contacts

when mated and to remain in sealing contact with the mating electrical contact after the electrical connection has been established by the connector.

5 4. The downhole electrical connector of claim 3, wherein the static connector part is retrievably secured within a production tubing of an oil and/or gas production well and comprises a plurality of electrical contacts, that are arranged at regular angular intervals relative to a central axis of the throughbore and/or production tubing and such that the electrical contacts of the static
10 connector part define longitudinal axes along which the mating contacts of the moveable connector part slide into the sealed chambers and which are substantially parallel to the central axis.

15 5. The downhole electrical connector of claim 4, wherein the moveable connector part is connected to an electrical submersible pump (ESP) system.

20 6. A wireline retrievable electrical submersible pump (ESP) system which is connected to the moveable part of a downhole electrical connector according to claim 5.

25 7. The wireline retrievable electrical submersible pump system of claim 6, wherein the moveable electrical connector part is provided with a plurality of retractable electrical contacts, which are retracted within one or more sealed sections of the upper electrical connector part during the descent of the pump system into the production tubing and which are configured to slide out of said sealed sections of the

movable electrical connector part and to contact the corresponding electrical contact within a sealed chambers within the static electrical connector part.



A B S T R A C T

DOWNHOLE ELECTRICAL CONNECTOR AND ELECTRICAL SUBMERSIBLE
PUMP SYSTEM FOR USE WITH THE CONNECTOR

A self-cleaning downhole electrical connector for interconnecting electrical conduits in an underground borehole comprises a static and a moveable connector part (4,3) which comprise intermeshing pairs of electrical contacts (8 and 11A-C), wherein:

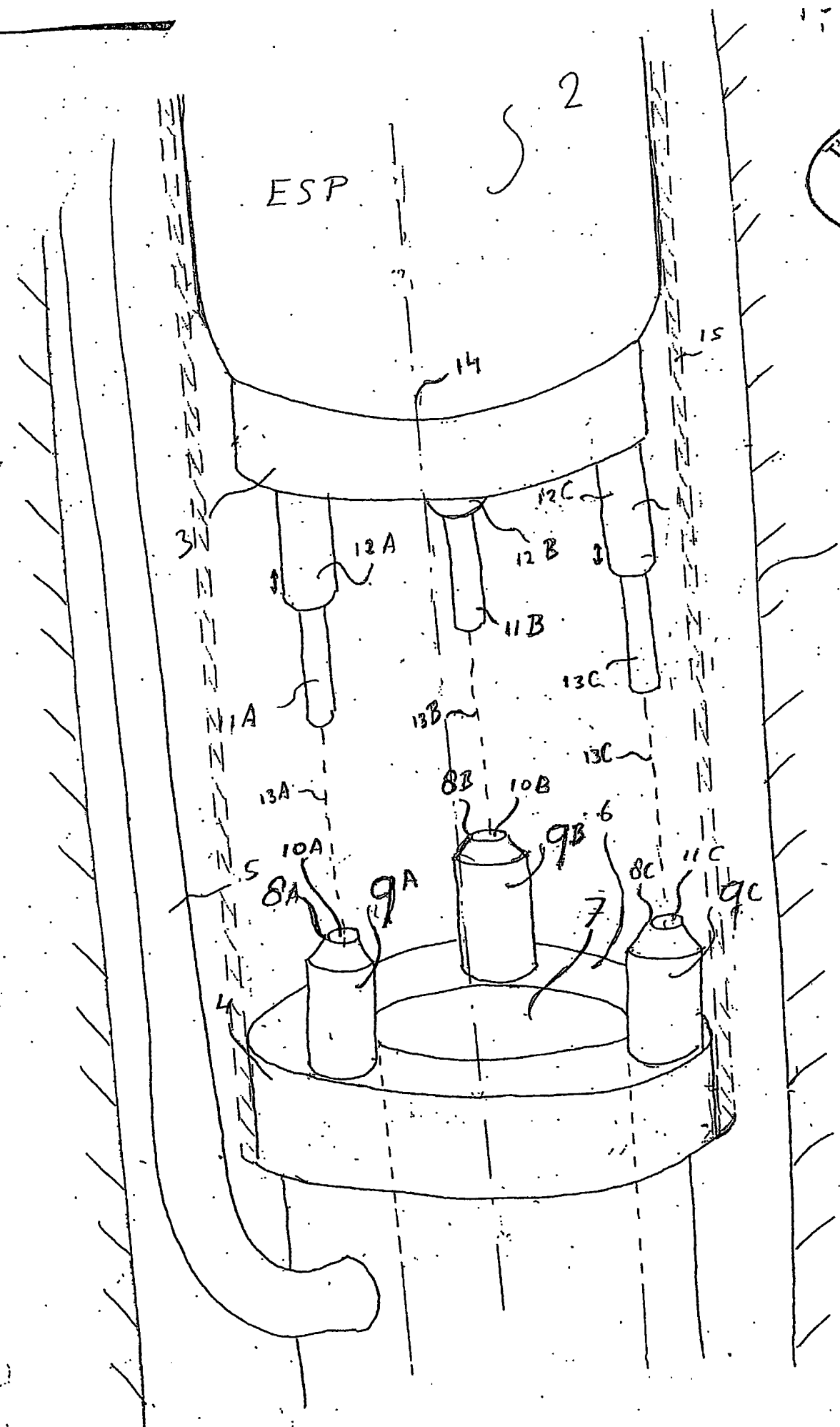
- the static connector part (4) comprises a central throughbore (7) for fluid and debris passage and for access beneath the static connector part (4) after retrieval of the moveable connector part (3); and
- the electrical contacts (8 and 11A-C) are circumferentially spaced around the periphery of the central throughbore(7).

The connector may be used to connect a wireline retrievable electrical submersible pump (ESP) system (2) to an electrical power supply line (5) which may remain in the borehole when the ESP system (2) is retrieved for inspection, repair or replacement.

(FIG.1)

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FIG

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